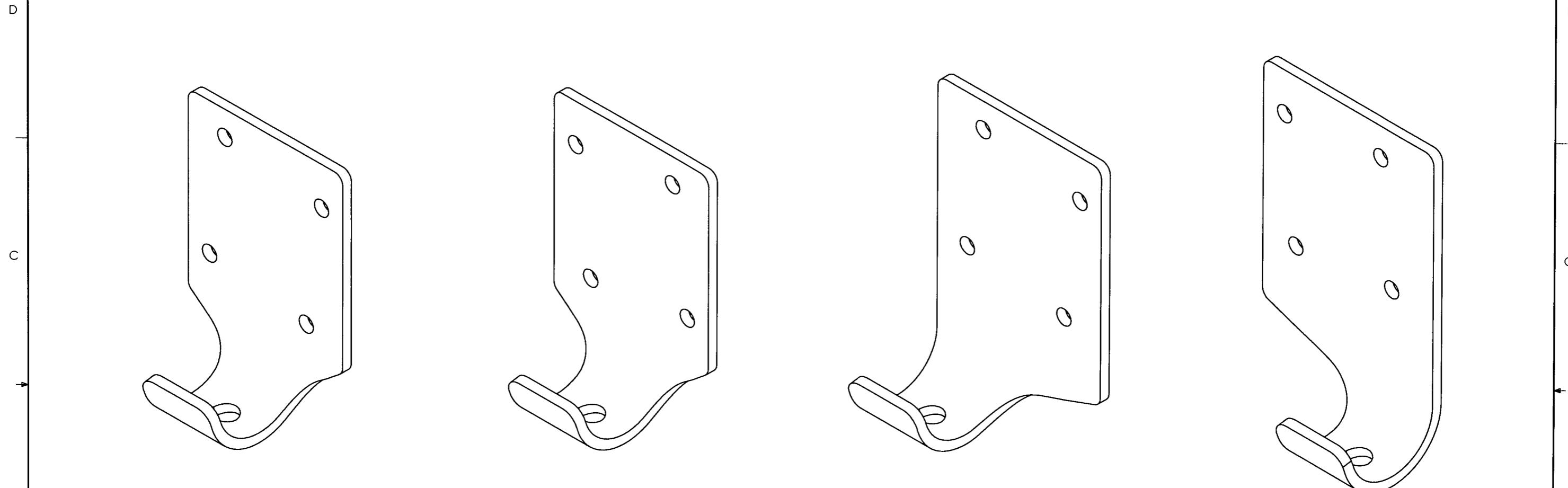


8 7 6 5 4 3 2 1



D3570-1 BRACKET

D3570-2 BRACKET

D3570-3 BRACKET

D3570-4 BRACKET

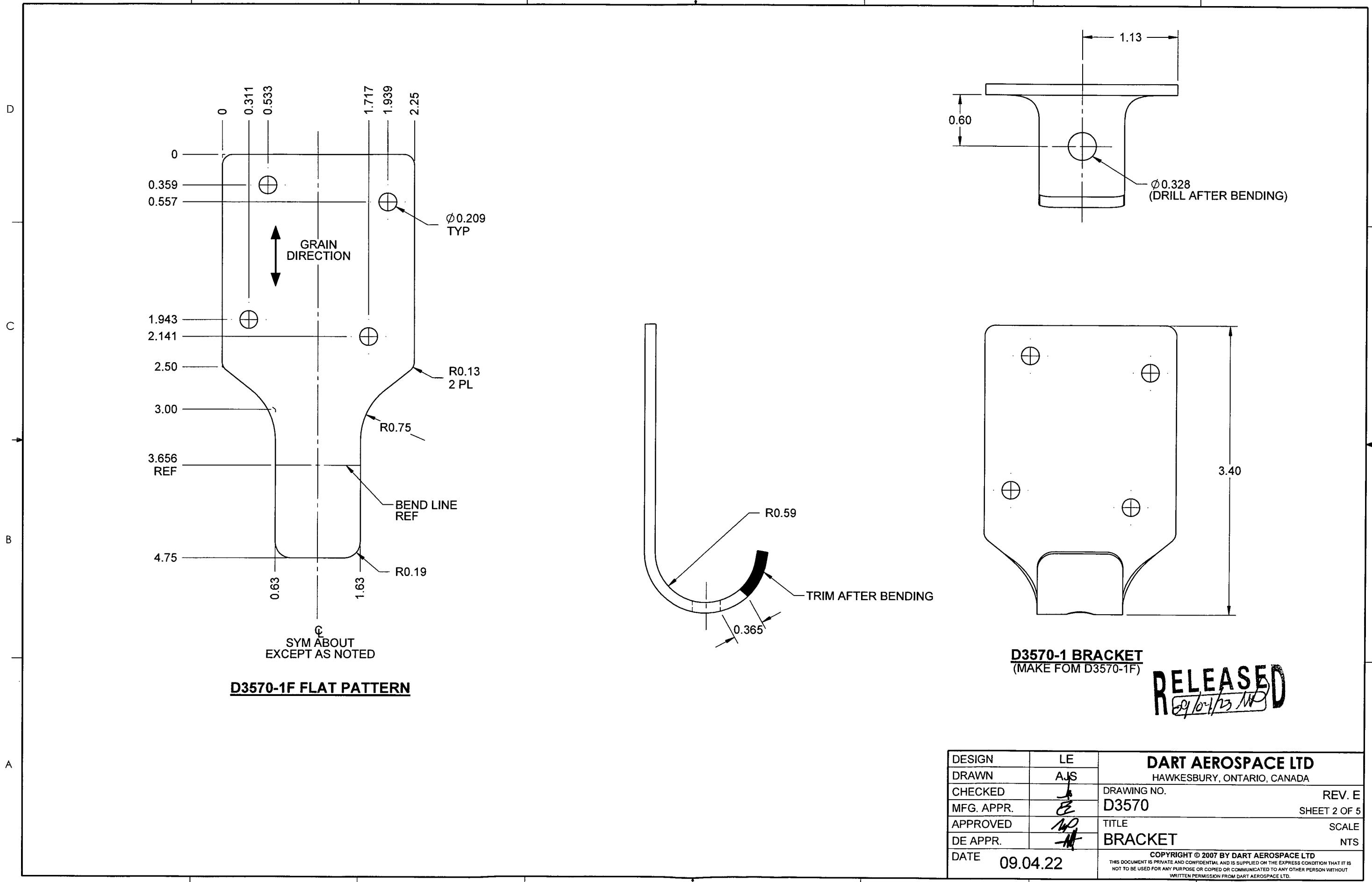
RELEASED
09/04/13

NOTES:

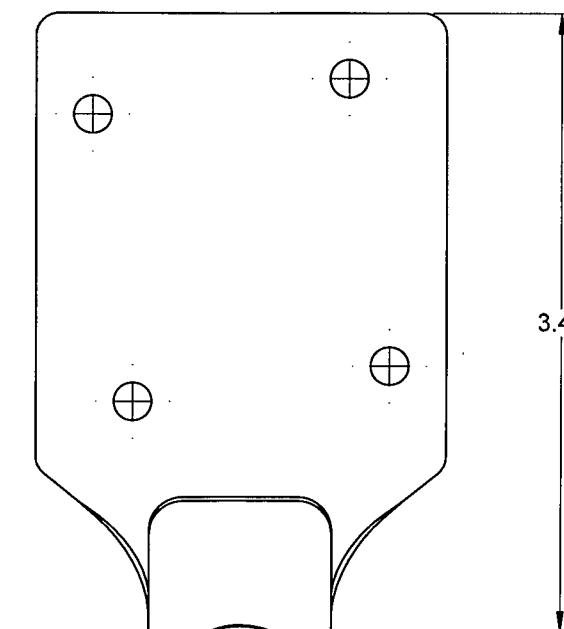
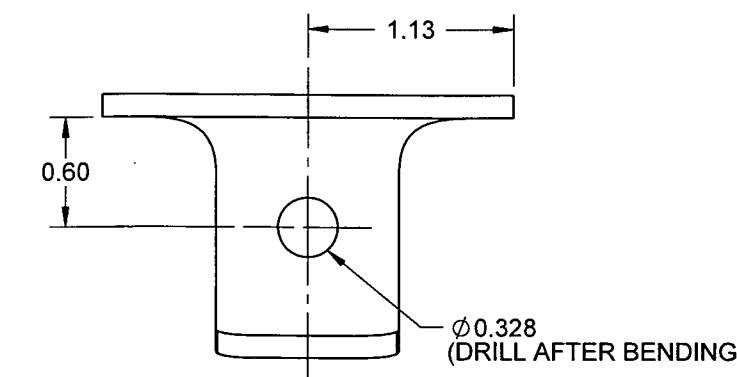
- 1) MATERIAL: 6061-T6 ALUMINUM 0.125 THICK PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF DART SPEC M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3570-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.10 lbs EACH

E	SHEET 3 UPDATED D3570-3F FLAT PATTERN, SEE REV D FOR DETAILS. SEE PAR 09-014.	AJS	09.04.22
D	ADDED -3 & -4 FOR USE ON 214B/B1. SEE PAR 09-014.	AJS	09.04.01
C	UPDATE DIMS FOR CLARITY	LE	07.06.01
B	CHANGE BEND RAD TO 0.60 FROM 0.50	LE	07.04.16
A	NEW ISSUE	LE	07.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	LE	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JL	DRAWING NO.	REV. E
MFG. APPR.	EZ	D3570	SHEET 1 OF 5
APPROVED	MO	TITLE	SCALE
DE APPR.	MM	BRACKET	NTS
DATE	09.04.22	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1



D3570-2 BRACKET
(MAKE FROM D3570-1F)

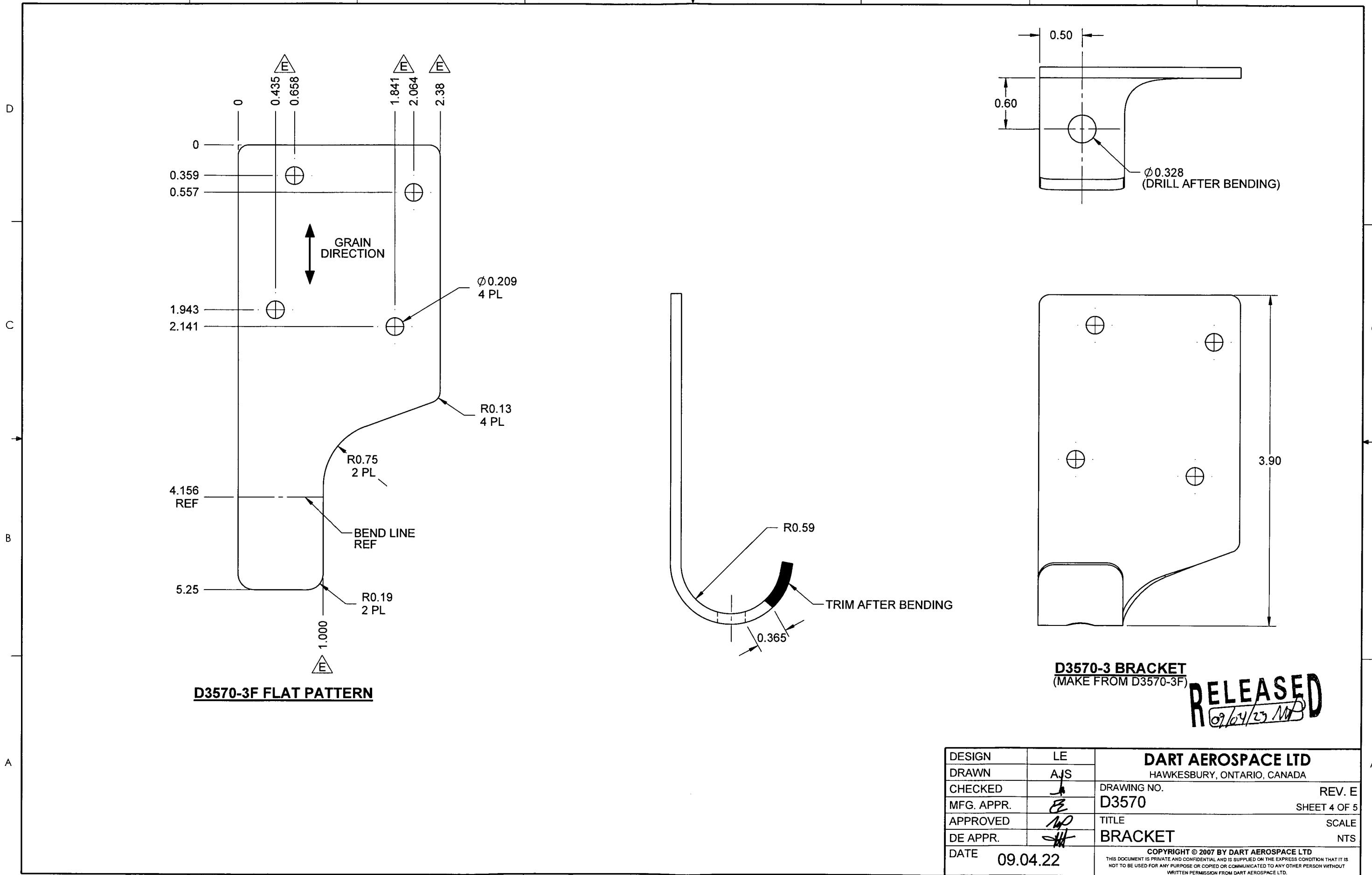
RELEASED
09/04/23 M

D C B A

D C B A

DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D3570
MFG. APPR.	EZ	REV. E SHEET 3 OF 5
APPROVED	NO	TITLE BRACKET
DE APPR.	MM	SCALE NTS
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

D

D

C

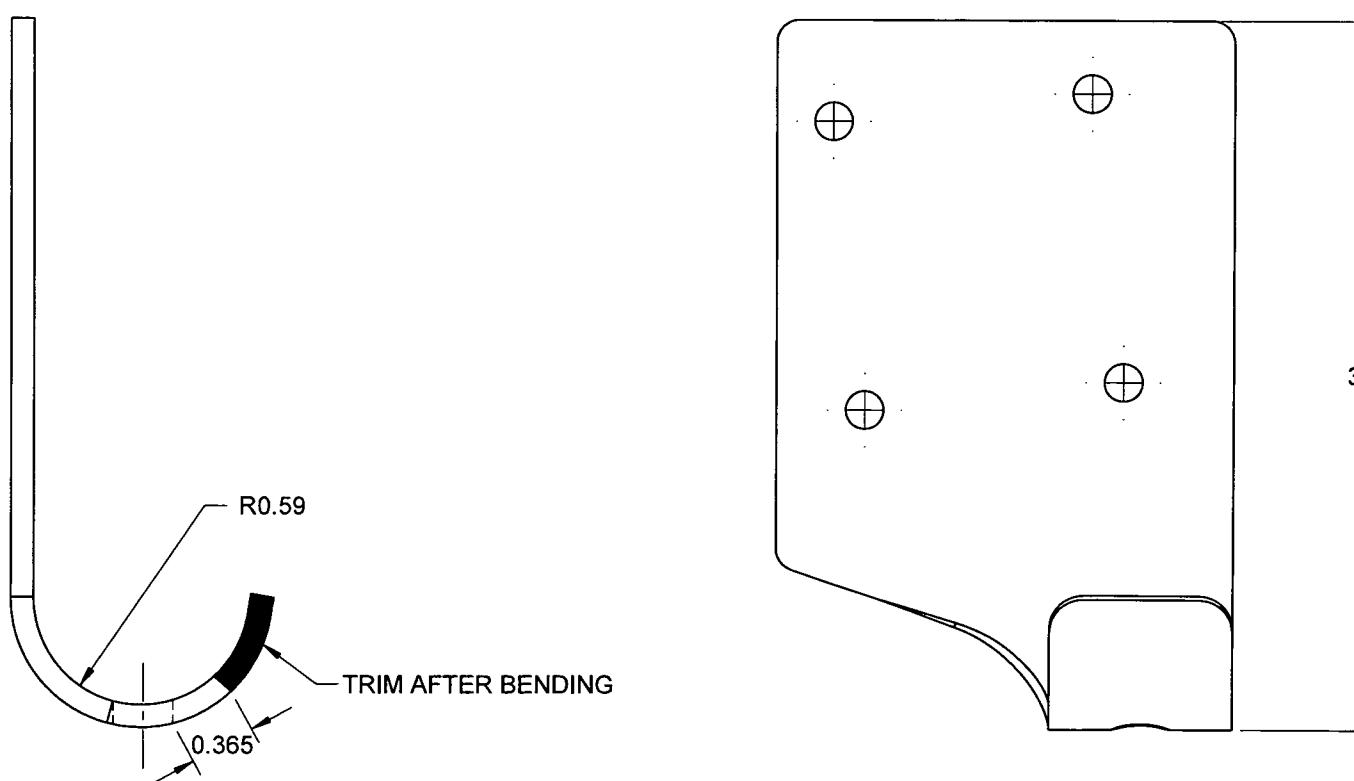
C

B

B

A

A



D3570-4 BRACKET
(MAKE FROM D3570-3F)

RELEASED

DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		
MFG. APPR.	E	
APPROVED	MO	
DE APPR.	H	
DATE	09.04.22	TITLE SCALE NTS
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